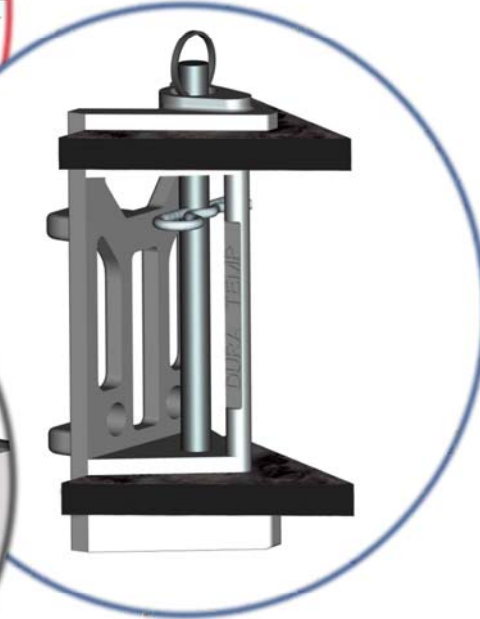
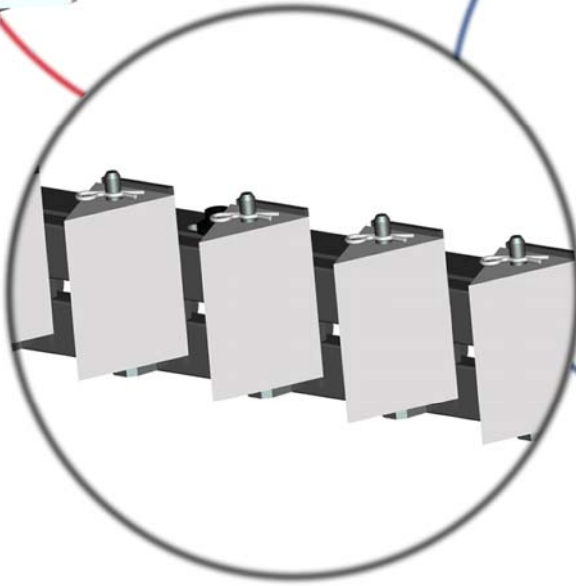
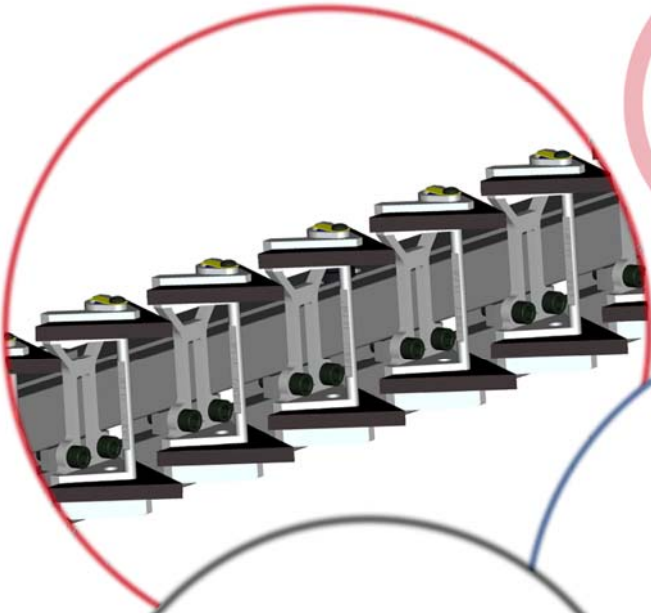


Lehr Stacker Bars



The products that Dura Temp offers for the lehr furnace area include lehr stacker bars, pocket assemblies, and several material options. Dura Temp's lehr stacker bar is a twin tube style that allows for the pockets to be adjusted and positioned as necessary. The unique tubular design of the bar allows for ventilation and virtually eliminates warping, resulting in enhanced bottle positioning.

Dura Temp offers two different styles of adjustable pockets for its lehr bar. The first style is a steel pocket that uses a retaining pin to hold two inserts of contact material in place. This pocket style utilizes the DT-10 carbon/carbon material. The second style is a pin-style form whereby the contact material is "dropped on" the adjustable pocket. This pocket style utilizes either solid DT-18 calcium silicate material or two pieces of DT-1 silicone composite material separated by a spacer.

In addition, Dura Temp has recently introduced its universal lehr bar pocket. The design of the pocket allows it to be mounted to Dura Temp's twin tube style bars, unistrut bars, tube bars, as well as flat bars. It is constructed of cast steel for strength, yet its unique design gives it a similar weight to aluminum pockets. The pocket uses a retaining pin similar to Dura Temp's current design. However, the pocket can also incorporate a quick-change concept for the inserts.